



Oil States Skagit SMATCO - Houma, Louisiana FABRICATION FACILITY



Oil States Skagit SMATCO's 52,800 square foot fabrication facility offers immediate access to the intercoastal waterway.



Fabrication facility features a 150-ton overhead crane for handling large components as well as numerous cranes for smaller components and production runs.



Oil States Skagit SMATCO has been designing, manufacturing and servicing heavy-duty machinery for the oilfield industry for more than 65 years. Our fabrication facility is designed to handle large fabricated components of heavy-duty oilfield equipment such as cranes, winches and customized components built to customer furnished design specifications and drawings.

Our fabrication areas are staffed with experienced, certified personnel backed by a rigorously documented quality assurance program in accordance with the latest ISO, API Q1 and AWS D1.1 welding code.



Custom Crane Gantry



Custom AHTS Winch Frame



Oil States Skagit SMATCO - Houma, Louisiana

FABRICATION FACILITY



AHTS Winch Drum



IRCO Manipulator



Custom Fabrication

Capabilities:

150 Ton Shop

- 2- 30-ton remote controlled overhead cranes with 10-ton auxiliary hoist
- 1- 150-ton overhead crane with 10-ton auxiliary hoist
- 8- 1-ton rotating jib cranes

100 Ton Shop

- 2- 100-ton remote controlled overhead cranes with 25-ton auxiliary hoist
- 1- 50-ton remote controlled overhead crane with 15-ton auxiliary hoist
- 9- 6-ton rotating jib cranes
- 2- 1-ton rotating jib cranes

30 Ton Shop

- 1- 30-ton remote controlled overhead crane
- 1- 10-ton remote controlled overhead crane
- 5- 1-ton rotating jib cranes

20 Ton Shop

- 2- 20-ton overhead cranes
- 11- 1-ton rotating jib cranes
- 9- 6-ton rotating jib cranes

Welding Equipment

Sub Arc

- 2- circle welders 20"-120" diameter capacity
- 2- welding tractors
- 2- Electroslag strip cladding units
- 4- Lincoln NA5 welding heads with heated flux recovery units
- 2- heated vacuum flux recover units
- 4- Lincoln 1,000 amp DC power supplies
- 6- Lincoln 1,200 amp AC power supplies
- 4- Lincoln 1,500 amp DC power supplies
- 60" Aronson positioner
- 3- multi-use welding positioners
- 100" welding turntable
- 20' x 20' Pandjiris manipulator
- 16' x 14' Lewis manipulator
- 8' x 8' IRCO manipulator

78 ea. wire feeders and power supplies for multi-process welding

Miscellaneous Equipment

- 8' x 20' MG torch table with 2 Oxy fuel torches & 1 plasma head
- Hypertherm 1,000 portable plasma cutter
- 7- 12 Bank resistance heating units
- 70-ton Geka iron worker
- 90-ton Scotchman iron worker
- 560-ton press brake with an 18' bed
- Atlantic NDE 10' x 1/4" shear
- 4- Flux heating ovens
- Indoor steel shot blasting facility (23' x 20' x 80')
- Steel Shot Rotoblast unit
- Indoor climate-controlled painting with over 7,000 sq. feet

All welders AWS qualified

All welding procedures qualified to AWS D1.1 and major classification societies (ABS, DNV, BV, etc.)



Oil States Skagit SMATCO's 185,000 square foot manufacturing, engineering, sales and service facility with water front access.

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