Oil States Skagit SMATCO has been designing, manufacturing and servicing heavy-duty machinery for the oilfield for more than 65 years. Our machine shop is equipped for comprehensive repair, refurbishment or replacement of large and often intricate components such as shaft fits, pin kits, end pedestals and other parts for heavy-duty oilfield equipment.

Our precision machining areas are staffed with experienced personnel backed by a rigorously documented quality assurance program in accordance with ISO 9001:2000 and API 6th edition requirements.
Oil States Skagit SMATCO - Houma, Louisiana

MACHINE SHOP

Machining Stations:

Union Horizontal Boring Mills
- X axis = 102"
- Y axis = 72"
- Z axis = 48"
- W axis = 24"
- B axis = 360 degrees in .001 increments

RD & D CNC Vertical Lathe
- 126" Diameter Chuck
- 140" Swing Capacity
- 100" Under the Rail
- 93" Under the Tool
- 73" X axis Travel

Puma 800L CNC Lathe
- 30" Swing
- 120" between centers

HAAS VF6 CNC Mill
- X axis = 40"
- Y axis = 30"
- Z axis = 20"
- 4th axis = 360 degrees in .001 increments

Mazak Quick Turn Nexus 350-II MY
- X axis = 36"
- Y axis = 6"
- Z axis = 60"
- 4th axis = 360 degrees in .0001 increments

American Radial Arm Drill Press
- 19" column
- 96" arm
- 72" under spindle

Kingston 40" Manual Lathe

Kingston Manual Lathes
- 40" = 120" between centers
- 22" = 60" between centers
- 17" = 36" between centers

Victor Manual Mill
- 12" x 30"

Morrison Key Seater
- up to 1 1/4 key x 9" stroke

TBT Nagel Gun Drill
- 1/8" to 1" diameter drill
- 60" deep
- up to 1/2" diameter capacity with up to 1" optional

HE & M Automatic Band Saw
- 12" capacity

Oil States Skagit SMATCO’s 185,000 square foot manufacturing, engineering, sales and service facility with waterfront access.