



Oil States Skagit SMATCO MACHINING SERVICES



Oil States Skagit SMATCO - Houma, Louisiana MACHINE SHOP



Oil States Skagit SMATCO's 20,000 square foot modernized, environmentally controlled machine shop.

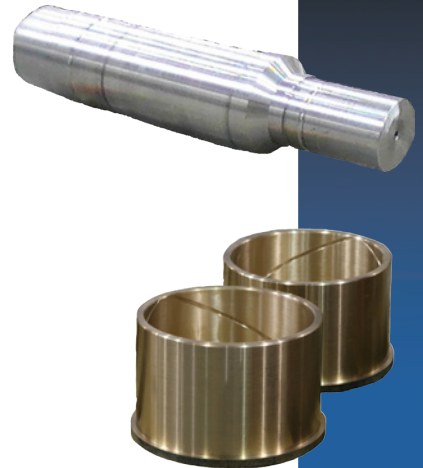


Our facility features a 25 ton overhead crane for handling large components as well as jib cranes for small production runs.



Oil States Skagit SMATCO has been designing, manufacturing and servicing heavy-duty machinery for the oilfield for more than 65 years. Our machine shop is equipped for comprehensive repair, refurbishment or replacement of large and often intricate components such as shaft fits, pin kits, end pedestals and other parts for heavy-duty oilfield equipment.

Our precision machining areas are staffed with experienced personnel backed by a rigorously documented quality assurance program in accordance with the latest ISO, API Q1 and AWS D1.1 welding code.



RD&D CNC
Vertical Lathe



Nagel TBT
Gun Drill



Puma 800L CNC
Horizontal Lathe





Oil States Skagit SMATCO - Houma, Louisiana

MACHINE SHOP



**HAAS VF6 CNC
Mill**



**Kingston 40"
Manual Lathe**



**Mazak Quick Turn
Nexus 350-II MY**

Machining Stations:

Union Horizontal Boring Mills

- X axis = 102"
- Y axis = 72"
- Z axis = 48"
- W axis = 24"
- B axis = 360 degrees in .001 increments

RD & D CNC Vertical Lathe

- 126" Diameter Chuck
- 140" Swing Capacity
- 100" Under the Rail
- 93" Under the Tool
- 73" X axis Travel

Puma 800L CNC Lathe

- 30" Swing
- 120" between centers

HAAS VF6 CNC Mill

- X axis = 40"
- Y axis = 30"
- Z axis = 20"
- 4th axis = 360 degrees in .001 increments

Mazak Quick Turn Nexus 350-II MY

- X axis = 16"
- Y axis = 6"
- Z axis = 60"
- 4th axis = 360 degrees in .0001 increments

American Radial Arm Drill Press

- 19" column
- 96" arm
- 72" under spindle

Kingston Manual Lathes

- 40" = 120" between centers
- 22" = 60" between centers
- 17" = 36" between centers

Victor Manual Mill

- 12" x 30"

Morrison Key Seater

- up to 1 1/4 key x 9" stroke

TBT Nagel Gun Drill

- 1/8" to 1" diameter drill
- 60" deep
- up to 1/2" diameter capacity with up to 1" optional

HE & M Automatic Band Saw

- 12" capacity



Oil States Skagit SMATCO's 185,000 square foot manufacturing, engineering, sales and service facility with water front access.

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