Oil States Skagit SMATCO has been designing, manufacturing and servicing heavy-duty machinery for the oilfield industry for more than 65 years. Our fabrication facility is designed to handle large fabricated components of heavy-duty oilfield equipment such as cranes, winches and customized components built to customer furnished design specifications and drawings.

Our fabrication areas are staffed with experienced, certified personnel backed by a rigorously documented quality assurance program in accordance with ISO 9001:2000, API 6th Edition requirements and the latest AWS D1.1 welding code.
Oil States Skagit SMATCO - Houma, Louisiana

FACTORY FACILITY

Capabilities:

150 Ton Shop
- 2 - 30-ton remote controlled overhead cranes with 10-ton auxiliary hoist
- 1 - 150-ton overhead crane with 10-ton auxiliary hoist
- 8 - 1-ton rotating jib cranes

100 Ton Shop
- 2 - 100-ton remote controlled overhead cranes with 25-ton auxiliary hoist
- 1 - 50-ton remote controlled overhead crane with 15-ton auxiliary hoist
- 9 - 6-ton rotating jib cranes
- 2 - 1-ton rotating jib cranes

30 Ton Shop
- 1 - 30-ton remote controlled overhead crane
- 1 - 10-ton remote controlled overhead crane
- 5 - 1-ton rotating jib cranes

20 Ton Shop
- 2 - 20-ton overhead cranes
- 11 - 1-ton rotating jib cranes
- 9 - 6-ton rotating jib cranes

Welding Equipment

Sub Arc
- 2 - circle welders 20”-120” diameter capacity
- 2 - welding tractors
- 2 - Electroslag strip cladding units
- 4 - Lincoln NA5 welding heads with heated flux recovery units
- 2 - heated vacuum flux recover units
- 4 - Lincoln 1,000 amp DC power supplies
- 6 - Lincoln 1,200 amp AC power supplies
- 4 - Lincoln 1,500 amp DC power supplies
- 60” Aronson positioner
- 3 - multi-use welding positioners
- 100” welding turntable
- 20’ x 20’ Pandjiris manipulator
- 16’ x 14’ Lewis manipulator
- 8’ x 8’ IRCO manipulator

78 ea. wire feeders and power supplies for multi-process welding

Miscellaneous Equipment

- 8’ x 20’ MG torch table with 2 Oxy fuel torches & 1 plasma head
- Hypertherm 1,000 portable plasma cutter
- 7 - 12 Bank resistance heating units
- 70-ton Geka iron worker
- 90-ton Scotchman iron worker
- 560-ton press brake with an 18’ bed
- Atlantic NDE 10’ x 1/4’ shear
- 4 - Flux heating ovens
- Indoor steel shot blasting facility (23’ x 20’ x 80’)
- Steel Shot Rotoblast unit
- Indoor climate-controlled painting with over 7,000 sq. feet

All welders AWS qualified
All welding procedures qualified to AWS D1.1 and major classification societies ( ABS, DNV, BV, etc.)